mearic.

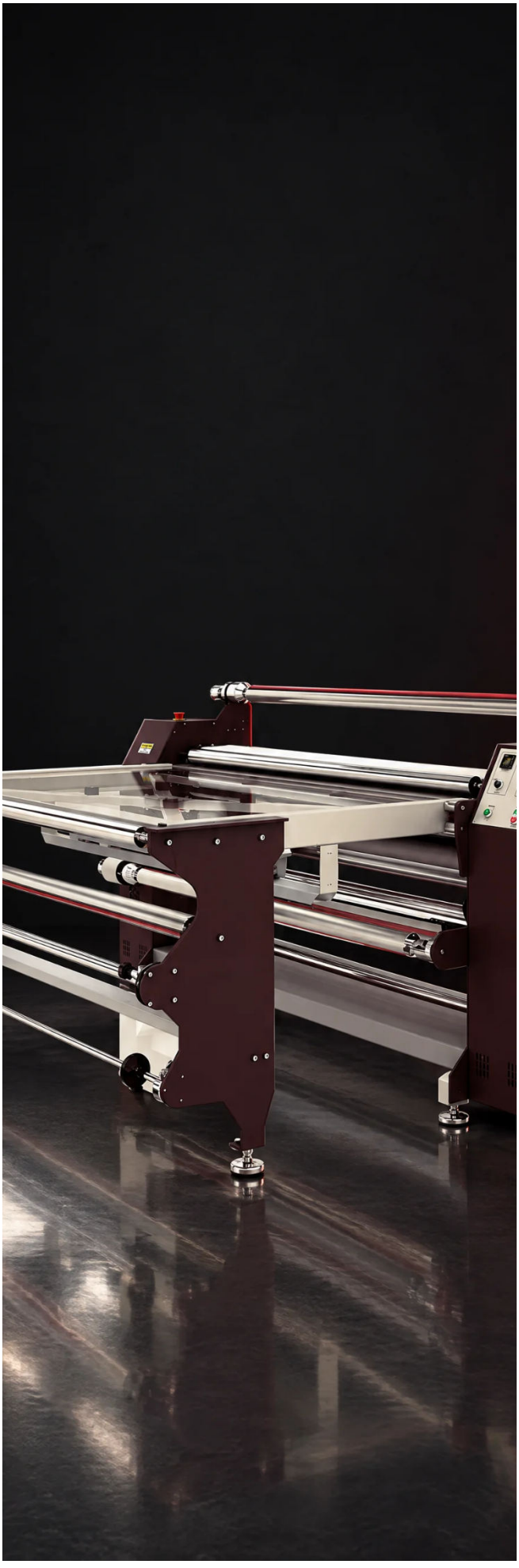
2026
ISTANBUL, TÜRKIYE

MEARIC CATALOGUE

INDUSTRIAL SUBLIMATION CALENDERS & HEAT PRESSES



www.mearic calender.com



OUR STORY

Decades of textile heat-transfer engineering

Our textile-machinery story in Istanbul started in 1975 with steam and pressing irons built for the Turkish garment industry — the first generation of heat-and-pressure machines we put our name behind.

OUR MILESTONES

1975	Steam Irons
1994	Heat Transfer Presses
Today	Industrial Calender Systems

12
PRODUCT SERIES

74
MODEL

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OUR QUALITY COMMITMENT

Why Mearic

Custom engineering, built around your production

01
8-hour FAT
Continuous run-test before dispatch

02
±1 °C control
PID temperature accuracy

03
Batch tracking
Component traceability

04
Industrial PLC
Global industry standard

05
Touch HMI
Recipe memory screen

06
Energy efficient
Thermal oil heating





PRODUCT RANGE

Industrial Sublimation, Lamination & Embossing Machines



MC 06
Compact · Piece & Roll



MM 08
Mid-Capacity · Piece & Roll



MB 10
Piece & Roll-to-Roll



MR 12
Roll-to-Roll · Continuous Flow



MO 14
Ribbons & Narrow Fabric



MX 16
Dye Fixation



ML 18
Roll-to-Roll Printing + Film Lamination



ME 20
Roll-to-Roll Fabric Embossing



SUBLIMATION CALENDER PRESSES

MC SERIES

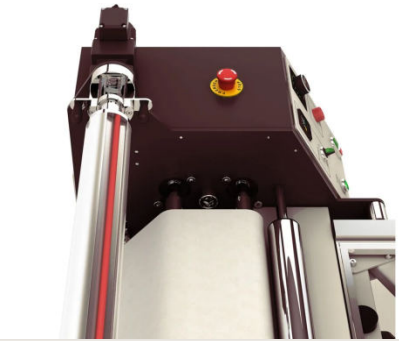
Compact Sublimation Calender

Compact · Piece & Roll

- No air compressor required.
- Piece and roll-to-roll in one workflow.
- Compact design.
- 220V voltage option.

DRUM Ø	DRUM WIDTH	MODEL
200 mm	1.7 m	1







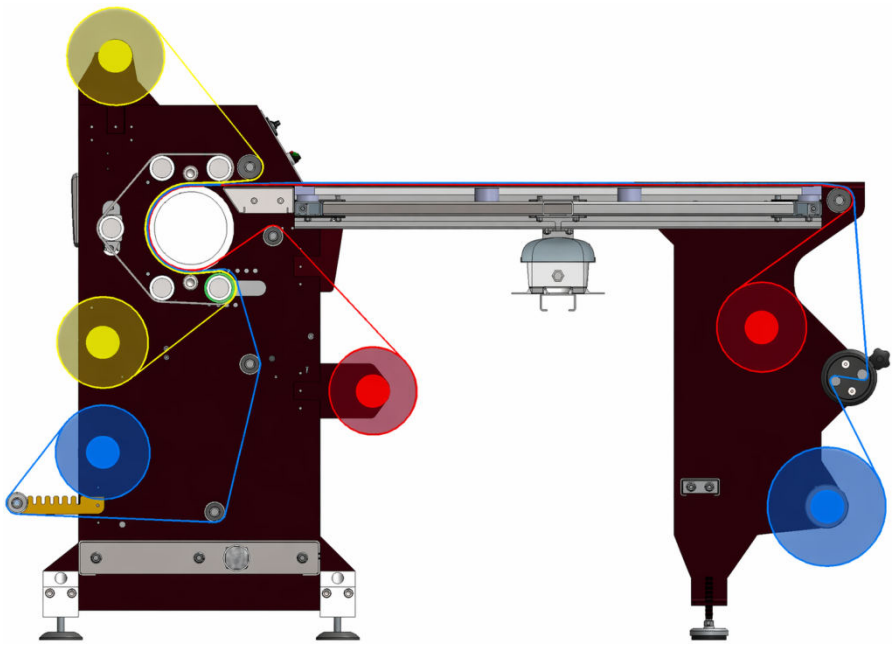
MODELS IN THIS SERIES

MODEL	DRUM Ø	WORKING WIDTH	TOTAL INSTALLED POWER	TOTAL CURRENT
MC-170W-200D	200 mm	1600 mm	12 kW	18.5 A

CORE SPECIFICATIONS

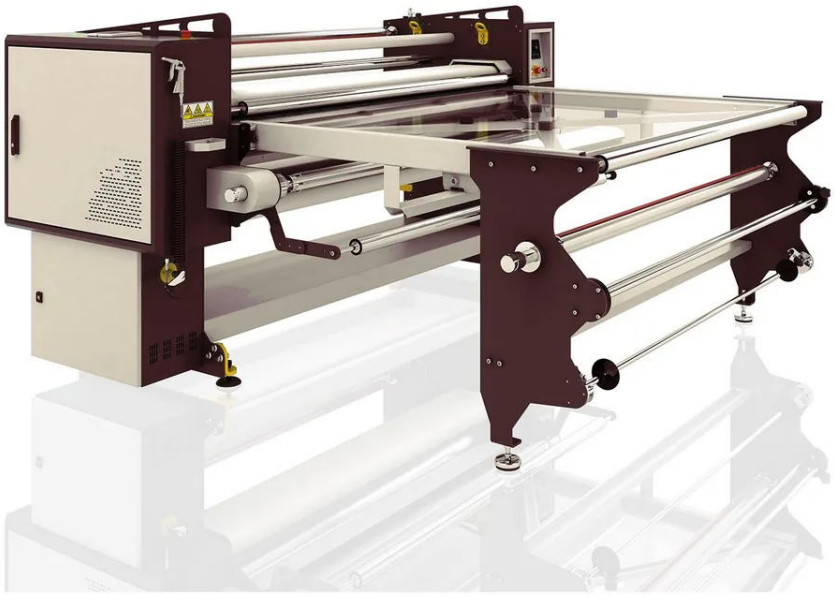
Supply voltage	**380 - 415 VAC**	Average Heating Time	**60 - 90 min**
Frequency	**50 / 60 Hz**	Production Speed Range	**0.3 - 6.0 m/min**
Heating system	**Oil-Heated Drum**	Electrical System	**Automatic Control Circuit**
Max operating temperature	**230 °C**	Warranty	**6000 h / 1 Year**

FLOW DIAGRAM



PROTECTION PAPER DIGITAL PAPER FABRIC

STANDARD & OPTIONAL EQUIPMENT → 27



SUBLIMATION CALENDER PRESSES

MM SERIES

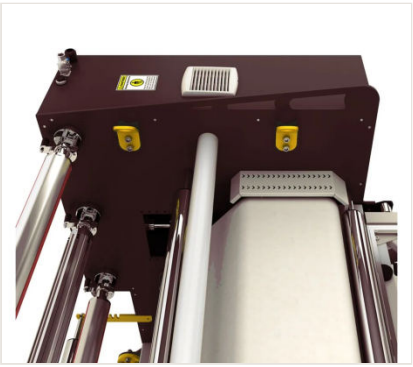
Mid-Capacity Sublimation Calender

Mid-Capacity · Piece & Roll

- PLC touchscreen control.
- Weekly scheduling + automatic cooldown — time saved.
- Automatic resume after power loss.
- 220V voltage option.

DRUM Ø	DRUM WIDTH	MODEL
320 mm	1.7–1.9 m	2







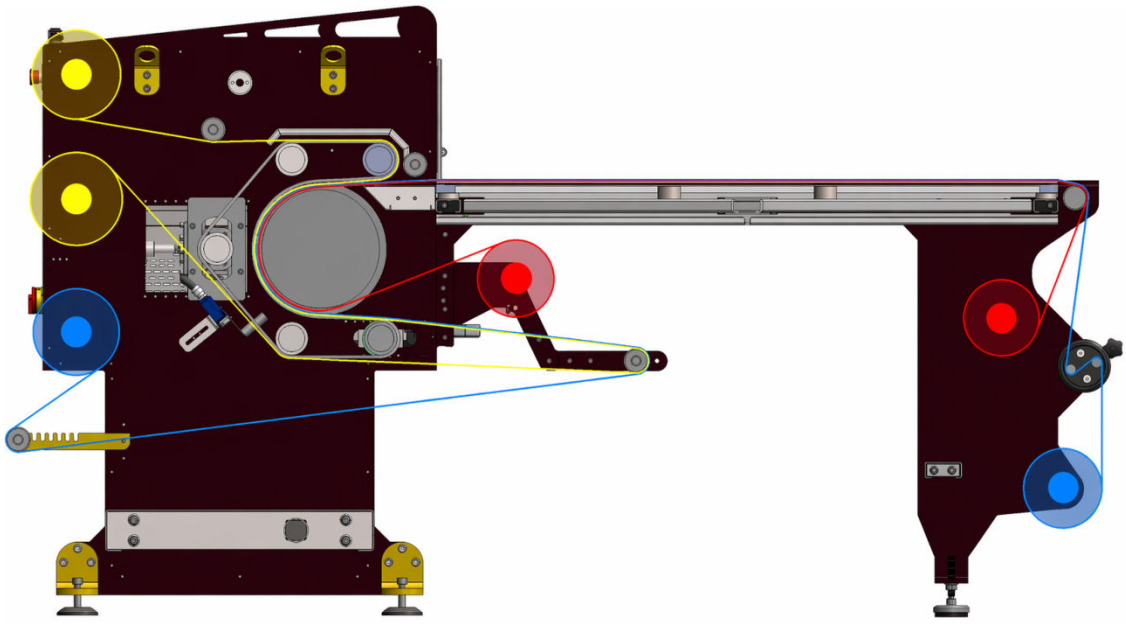
MODELS IN THIS SERIES

MODEL	DRUM Ø	WORKING WIDTH	TOTAL INSTALLED POWER	TOTAL CURRENT
MM-170W-320D	320 mm	1600 mm	20 kW	31 A
MM-190W-320D	320 mm	1800 mm	25 kW	38 A

CORE SPECIFICATIONS

Supply voltage	**380 - 415 VAC**	Production Speed Range	**0.6 - 8.0 m/min**
Frequency	**50 / 60 Hz**	Electrical System	**PLC Control**
Heating system	**Oil-Heated Drum**	Air Pressure	**5 - 8 BAR**
Max operating temperature	**230 °C**	Warranty	**6000 h / 1 Year**
Average Heating Time	**90 min**		

FLOW DIAGRAM



PROTECTION PAPER DIGITAL PAPER FABRIC

STANDARD & OPTIONAL EQUIPMENT → 27



SUBLIMATION CALENDER PRESSES

MB SERIES

Industrial Sublimation Calender

Piece & Roll-to-Roll

- Three drum diameters, one series.
- PLC touchscreen control + industrial recipe memory.
- Weekly scheduling + automatic cooldown — time saved.
- 220V voltage option.

DRUM Ø

400 / 600 / 1000 mm

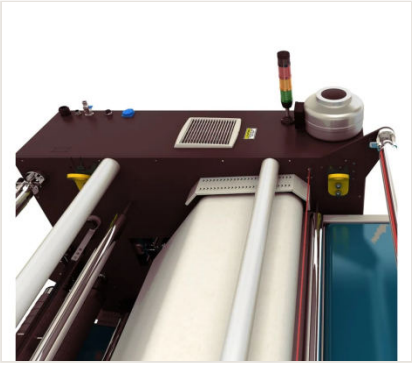
DRUM WIDTH

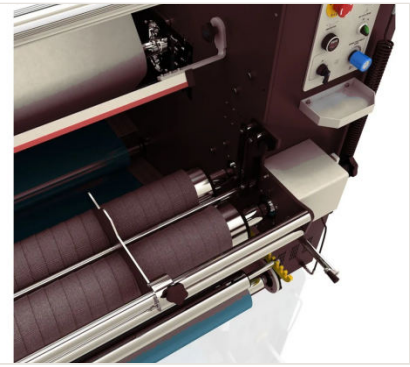
1.9–4.4 m

MODEL

15







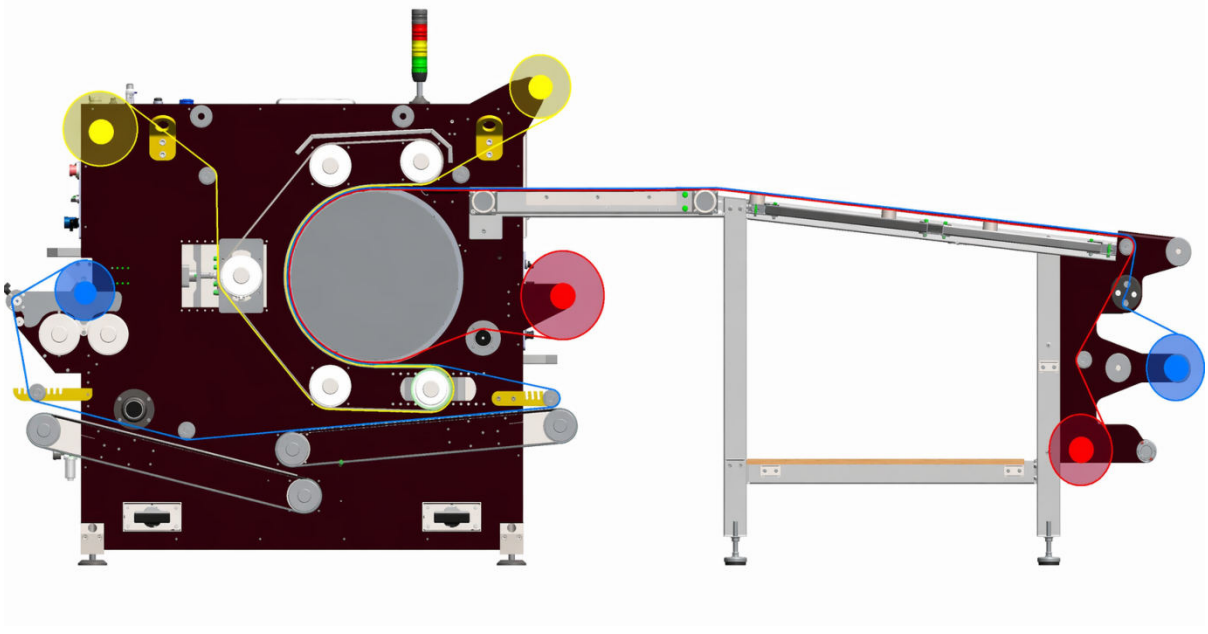
MODELS IN THIS SERIES

MODEL	DRUM Ø	WORKING WIDTH	TOTAL INSTALLED POWER	TOTAL CURRENT
MB-190W-400D	400 mm	1800 mm	33 kW	50 A
MB-220W-400D	400 mm	2100 mm	40 kW	61 A
MB-260W-400D	400 mm	2500 mm	55 kW	84 A
MB-330W-400D	400 mm	3200 mm	62 kW	94.5 A
MB-440W-400D	400 mm	4300 mm	—	—
MB-190W-600D	600 mm	1800 mm	43 kW	65.5 A
MB-220W-600D	600 mm	2100 mm	45 kW	68.5 A
MB-260W-600D	600 mm	2500 mm	56 kW	85 A
MB-330W-600D	600 mm	3200 mm	82 kW	124.7 A
MB-440W-600D	600 mm	4300 mm	90.5 kW	137.6 A
MB-190W-1000D	1000 mm	1800 mm	71 kW	108 A
MB-220W-1000D	1000 mm	2100 mm	78 kW	118.5 A
MB-260W-1000D	1000 mm	2500 mm	71 kW	108 A
MB-330W-1000D	1000 mm	3200 mm	82 kW	124.7 A
MB-440W-1000D	1000 mm	4300 mm	—	—

CORE SPECIFICATIONS

Supply voltage	**380 - 415 VAC**	Electrical System	**PLC Control**
Frequency	**50 / 60 Hz**	Air Pressure	**5 - 8 BAR**
Heating system	**Oil-Heated Drum**	Warranty	**6000 h / 1 Year**
Max operating temperature	**230 °C**		

FLOW DIAGRAM



PROTECTION PAPER DIGITAL PAPER FABRIC

STANDARD & OPTIONAL EQUIPMENT → 27



SUBLIMATION CALENDER PRESSES

MR SERIES

Roll-to-Roll Sublimation Calender

Roll-to-Roll · Continuous Flow

- Wider drum wrap angle — deeper and faster transfer.
- Unattended operation.
- Built for export and wholesale volume.
- 220V voltage option.

DRUM Ø	DRUM WIDTH	MODEL
400 / 600 / 1000 mm	1.9–4.4 m	15







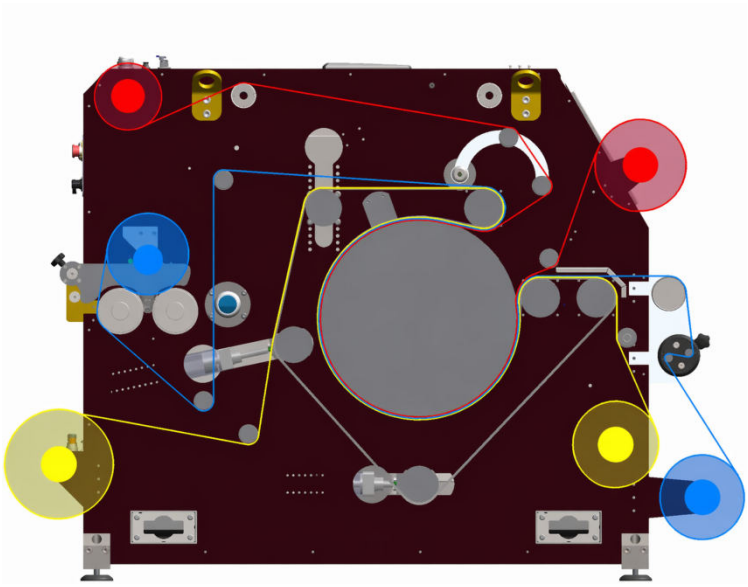
MODELS IN THIS SERIES

MODEL	DRUM Ø	WORKING WIDTH	TOTAL INSTALLED POWER	TOTAL CURRENT
MR-190W-400D	400 mm	1800 mm	33 kW	50 A
MR-220W-400D	400 mm	2100 mm	40 kW	61 A
MR-260W-400D	400 mm	2500 mm	55 kW	84 A
MR-330W-400D	400 mm	3200 mm	63 kW	96 A
MR-440W-400D	400 mm	4300 mm	—	—
MR-190W-600D	600 mm	1800 mm	43 kW	65.5 A
MR-220W-600D	600 mm	2100 mm	45 kW	68.5 A
MR-260W-600D	600 mm	2500 mm	56 kW	85 A
MR-330W-600D	600 mm	3200 mm	81 kW	123 A
MR-440W-600D	600 mm	4300 mm	—	—
MR-190W-1000D	1000 mm	1800 mm	71 kW	108 A
MR-220W-1000D	1000 mm	2100 mm	78 kW	118.5 A
MR-260W-1000D	1000 mm	2500 mm	71 kW	108 A
MR-330W-1000D	1000 mm	3200 mm	81 kW	123 A
MR-440W-1000D	1000 mm	4300 mm	—	—

CORE SPECIFICATIONS

Supply voltage	**380 - 415 VAC**	Production Speed Range	**0.6 - 10.0 m/min**
Frequency	**50 / 60 Hz**	Electrical System	**PLC Control**
Heating system	**Oil-Heated Drum**	Air Pressure	**5 - 8 BAR**
Max operating temperature	**230 °C**	Warranty	**6000 h / 1 Year**
Average Heating Time	**90 min**		

FLOW DIAGRAM



PROTECTION PAPER DIGITAL PAPER FABRIC

STANDARD & OPTIONAL EQUIPMENT → 27



SUBLIMATION CALENDER PRESSES

MO SERIES

Narrow Fabric & Ribbon Sublimation Calender

Ribbons & Narrow Fabric

- Dedicated engineering for narrow fabric.
- Multi-lane parallel printing.
- Tape distribution unit.
- 220V voltage option.

DRUM Ø	DRUM WIDTH	MODEL
320 mm	0.5–0.7 m	2







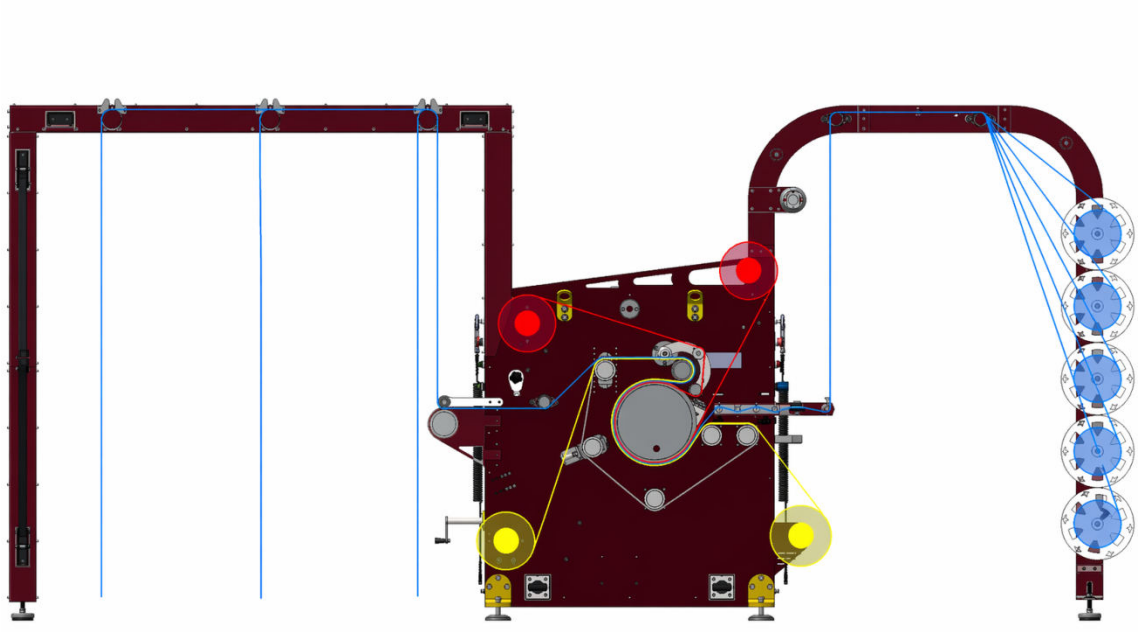
MODELS IN THIS SERIES

MODEL	DRUM Ø	WORKING WIDTH	TOTAL INSTALLED POWER	TOTAL CURRENT
MO-050W-320D	320 mm	400 mm	7 kW	10.5 A
MO-070W-320D	320 mm	600 mm	9 kW	13.5 A

CORE SPECIFICATIONS

Supply voltage	**380 - 415 VAC**	Production Speed Range	**0.6 - 8.0 m/min**
Frequency	**50 / 60 Hz**	Electrical System	**PLC Control**
Heating system	**Oil-Heated Drum**	Air Pressure	**5 - 8 BAR**
Max operating temperature	**230 °C**	Warranty	**6000 h / 1 Year**
Average Heating Time	**60 - 90 min**		

FLOW DIAGRAM



PROTECTION PAPER DIGITAL PAPER FABRIC

STANDARD & OPTIONAL EQUIPMENT → 27



SUBLIMATION CALENDER PRESSES

MX SERIES

Dye Fixation Calender

Dye Fixation

- Fixation-specific machine.
- Three dye-class support.
- Polyester reactivation capability.
- 220V voltage option.

DRUM Ø	DRUM WIDTH	MODEL
320 / 1000 mm	1.9–3.3 m	8







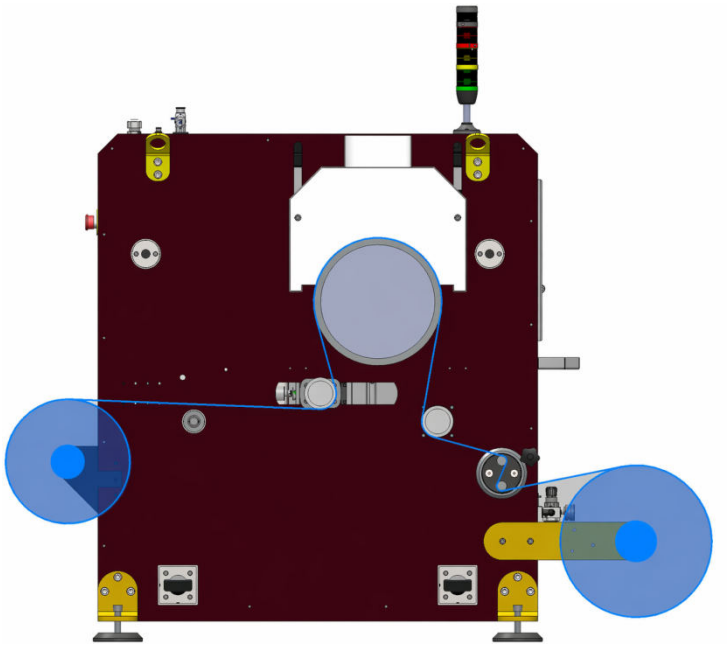
MODELS IN THIS SERIES

MODEL	DRUM Ø	WORKING WIDTH	TOTAL INSTALLED POWER	TOTAL CURRENT
MX-190W-320D	320 mm	1800 mm	24 kW	36.5 A
MX-220W-320D	320 mm	2100 mm	30 kW	45.5 A
MX-260W-320D	320 mm	2500 mm	37 kW	56 A
MX-330W-320D	320 mm	3200 mm	47 kW	71.5 A
MX-190W-1000D	1000 mm	1800 mm	—	—
MX-220W-1000D	1000 mm	2100 mm	60.2 kW	91.5 A
MX-260W-1000D	1000 mm	2500 mm	—	—
MX-330W-1000D	1000 mm	3200 mm	—	—

CORE SPECIFICATIONS

Supply voltage	**380 - 415 VAC**	Max operating temperature	**230 °C**
Frequency	**50 / 60 Hz**	Air Pressure	**5 - 8 BAR**
Heating system	**Oil-Heated Drum**	Warranty	**6000 h / 1 Year**

FLOW DIAGRAM



FABRIC

STANDARD & OPTIONAL EQUIPMENT → 27



LAMINATION MACHINES

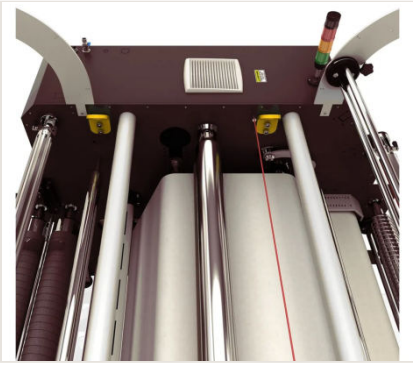
ML SERIES

Film Lamination & Roll-to-Roll Calender

Roll-to-Roll Printing + Film Lamination

- Two jobs, one machine.
- Three film-type support.
- Gradual cooling exit.
- 220V voltage option.

DRUM Ø	DRUM WIDTH	MODEL
400 / 600 / 1000 mm	1.7–4.4 m	16







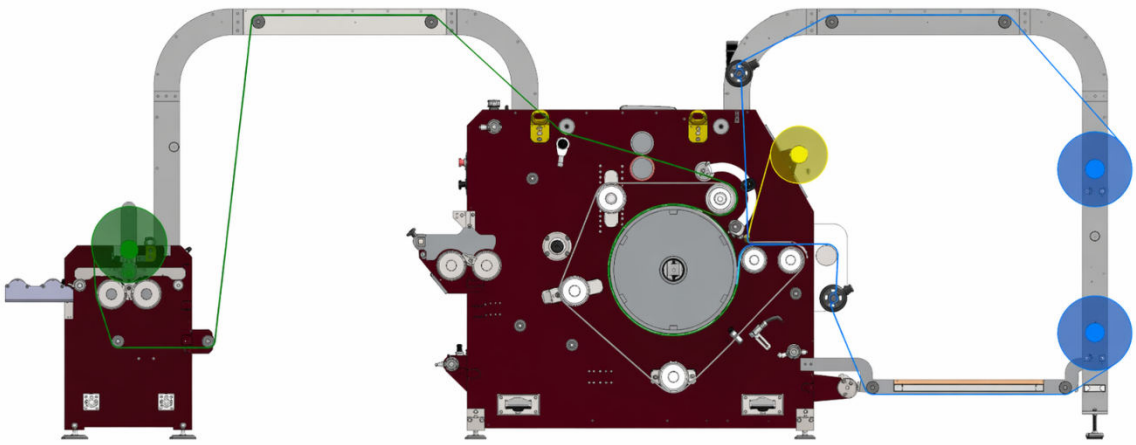
MODELS IN THIS SERIES

MODEL	DRUM Ø	WORKING WIDTH	TOTAL INSTALLED POWER	TOTAL CURRENT
ML-170W-400D	400 mm	1600 mm	23 kW	34.9 A
ML-190W-400D	400 mm	1800 mm	28 kW	42.5 A
ML-220W-400D	400 mm	2100 mm	—	—
ML-260W-400D	400 mm	2500 mm	—	—
ML-330W-400D	400 mm	3200 mm	—	—
ML-440W-400D	400 mm	4300 mm	—	—
ML-190W-600D	600 mm	1800 mm	—	—
ML-220W-600D	600 mm	2100 mm	—	—
ML-260W-600D	600 mm	2500 mm	—	—
ML-330W-600D	600 mm	3200 mm	—	—
ML-440W-600D	600 mm	4300 mm	89 kW	135 A
ML-190W-1000D	1000 mm	1800 mm	—	—
ML-220W-1000D	1000 mm	2100 mm	—	—
ML-260W-1000D	1000 mm	2500 mm	—	—
ML-330W-1000D	1000 mm	3200 mm	—	—
ML-440W-1000D	1000 mm	4300 mm	—	—

CORE SPECIFICATIONS

Supply voltage	**380 - 415 VAC**	Electrical System	**PLC Control**
Frequency	**50 / 60 Hz**	Air Pressure	**5 - 8 BAR**
Heating system	**Oil-Heated Drum**	Warranty	**6000 h / 1 Year**

FLOW DIAGRAM



PROTECTION PAPER FABRIC FINISHED FABRIC

STANDARD & OPTIONAL EQUIPMENT → 27



EMBOSSING MACHINES

ME SERIES

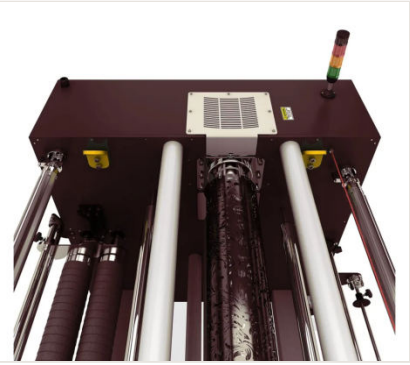
Industrial Fabric Embossing Calender

Roll-to-Roll Fabric Embossing

- Custom-pattern roller manufacturing.
- Quick roller changeover.
- Digital thermostat control panel.
- 220V voltage option.

DRUM Ø	DRUM WIDTH	MODEL
350 mm	1.9–4.4 m	5







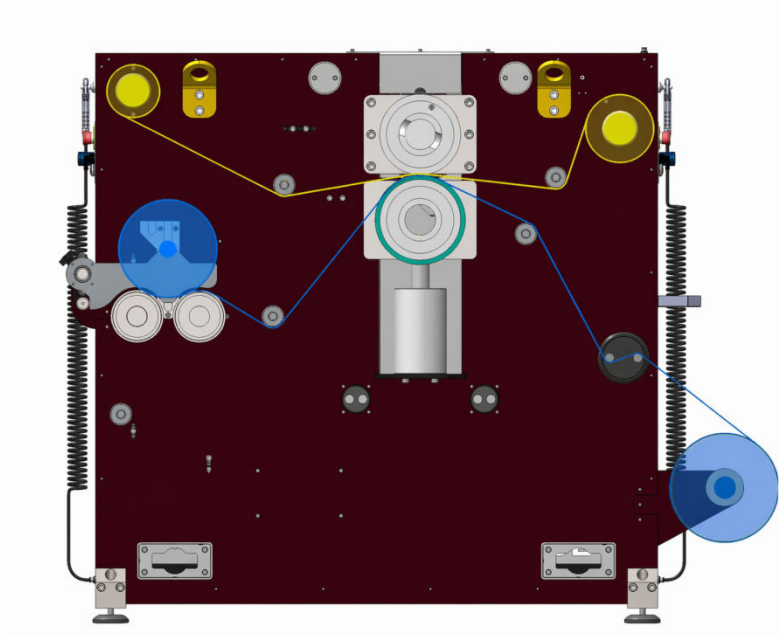
MODELS IN THIS SERIES

MODEL	DRUM Ø	WORKING WIDTH	TOTAL INSTALLED POWER	TOTAL CURRENT
ME-190W-350D	350 mm	1800 mm	26 kW	39.5 A
ME-220W-350D	350 mm	2100 mm	—	—
ME-260W-350D	350 mm	2500 mm	34 kW	51.7 A
ME-330W-350D	350 mm	3200 mm	—	—
ME-440W-350D	350 mm	4300 mm	—	—

CORE SPECIFICATIONS

Supply voltage	**380 - 415 VAC**	Average Heating Time	**60 - 90 min**
Frequency	**50 / 60 Hz**	Electrical System	**Industrial control circuit**
Heating system	**Oil-Heated Drum**	Air Pressure	**5 - 8 BAR**
Max operating temperature	**230 °C**	Warranty	**6000 h / 1 Year**

FLOW DIAGRAM



PROTECTION PAPER FABRIC

STANDARD & OPTIONAL EQUIPMENT → 27



HEAT TRANSFER PRESSES

Pneumatic Heat Press Machines



MH Duo 23
Piece Transfer Printing



MT Glide 24
Shuttle · Piece Transfer Printing



MD 25
Large-Format Piece Printing



MP 26
Fabric Embossing & 3D Puff







HEAT TRANSFER PRESSES

MH Duo SERIES

Dual-Plate Pneumatic Heat Press

Piece Transfer Printing

- Dual-plate continuous workflow.
- Motor-driven rack-and-pinion motion.
- Efficient pneumatic system.
- 220V voltage option.

PLATE DIMENSIONS	MAX OPERATING TEMPERATURE	MODEL
40×50–50×70 cm	230 °C	2

MODELS IN THIS SERIES

MODEL	PLATE DIMENSIONS	TOTAL INSTALLED POWER	TOTAL CURRENT
MH-4050	40 × 50 cm	3 kW	15 A
MH-5070	50 × 70 cm	5 kW	22 A

CORE SPECIFICATIONS

Supply voltage	**200 - 240 VAC**	Average Cooling Time	**60 - 120 min**
Frequency	**50 / 60 Hz**	Air Pressure	**5 - 8 BAR**
Heating system	**Electric**	Electrical System	**Automatic Control Circuit**
Average Heating Time	**20 - 30 min**	Warranty	**6000 h / 1 Year**







HEAT TRANSFER PRESSES

MT Glide SERIES

Dual-Plate Shuttle Pneumatic Heat Press

Shuttle · Piece Transfer Printing

- Dual-plate shuttle architecture.
- Timing-belt for quiet, precise motion.
- Efficient pneumatic system.
- 220V voltage option.

PLATE DIMENSIONS	MAX OPERATING TEMPERATURE	MODEL
100×150 cm	230 °C	1

MODELS IN THIS SERIES

MODEL	PLATE DIMENSIONS	TOTAL INSTALLED POWER	TOTAL CURRENT
MT-100150	100 × 150 cm	26 kW	39.5 A

CORE SPECIFICATIONS

Supply voltage	**380 - 415 VAC**	Average Cooling Time	**60 - 120 min**
Frequency	**50 / 60 Hz**	Electrical System	**Automatic Control Circuit**
Heating system	**Electric**	Warranty	**6000 h / 1 Year**
Average Heating Time	**30 - 40 min**		







HEAT TRANSFER PRESSES

MD SERIES

Large-Format Dual-Plate Pneumatic Heat Press

Large-Format Piece Printing

- Dual-plate shuttle architecture.
- Four large-format plate sizes.
- Three-zone digital thermostat.
- 220V voltage option.

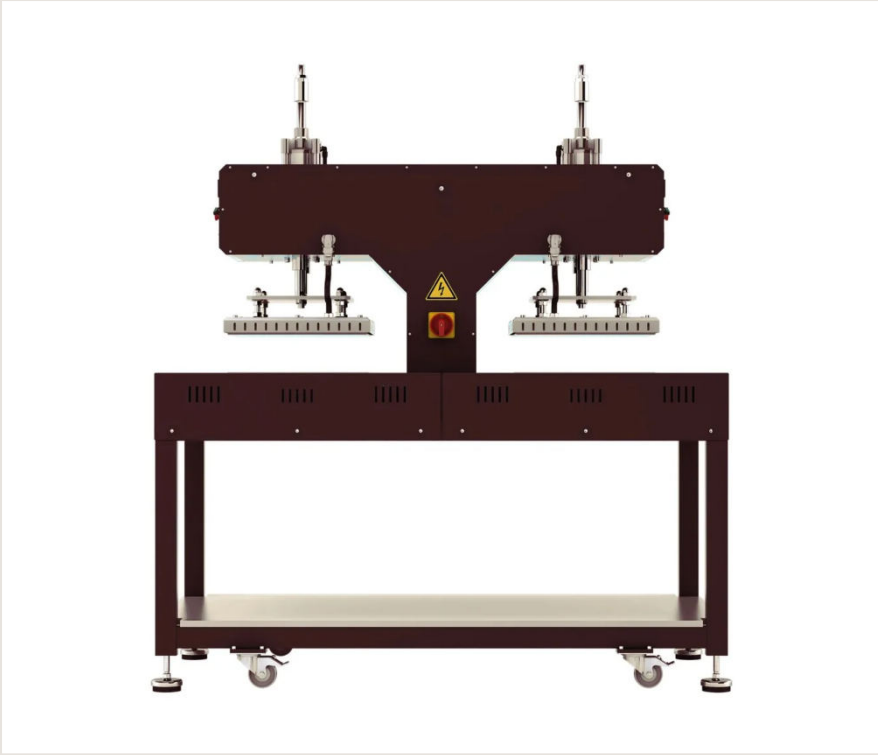
PLATE DIMENSIONS	MAX OPERATING TEMPERATURE	MODEL
80×110–150×250 cm	230 °C	4

MODELS IN THIS SERIES

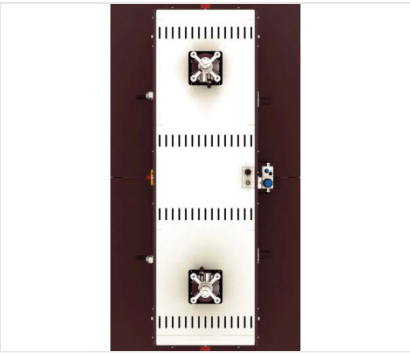
MODEL	PLATE DIMENSIONS	TOTAL INSTALLED POWER	TOTAL CURRENT
MD-80110	80 × 110 cm	16 kW	26 A
MD-100150	100 × 150 cm	28 kW	42.5 A
MD-150200	150 × 200 cm	55 kW	83.5 A
MD-150250	150 × 250 cm	61 kW	93 A

CORE SPECIFICATIONS

Supply voltage	**380 - 415 VAC**	Air Pressure	**5 - 8 BAR**
Frequency	**50 / 60 Hz**	Electrical System	**Automatic Control Circuit**
Heating system	**Electric**	Warranty	**6000 h / 1 Year**







HEAT TRANSFER PRESSES

MP SERIES

Dual-Plate Fabric Embossing & 3D Puff Heat Press

Fabric Embossing & 3D Puff

- Dual-plate continuous workflow.
- Embossing plate + flat plate option.
- Adjustable pneumatic pressure.
- 220V voltage option.

PLATE DIMENSIONS	MAX OPERATING TEMPERATURE	MODEL
30×30–100×150 cm	230 °C	3

MODELS IN THIS SERIES

MODEL	PLATE DIMENSIONS	TOTAL INSTALLED POWER	TOTAL CURRENT
MP-3030	30 × 30 cm	1 kW	4.5 A
MP-4040	40 × 40 cm	10 kW	26.5 A
MP-100150	100 × 150 cm	—	—

CORE SPECIFICATIONS

Frequency	**50 / 60 Hz**	Air Pressure	**5 - 8 BAR**
Heating system	**Electric**	Electrical System	**Automatic Control Circuit**
Average Heating Time	**20 - 30 min**	Warranty	**6000 h / 1 Year**
Average Cooling Time	**60 - 120 min**		

EQUIPMENT

Standard & Optional Equipment

Every Mearic machine ships with a core set of production-ready accessories. Additional modules can be added at order time or retrofitted later.

● STANDARD EQUIPMENT
○ OPTIONAL EQUIPMENT

	EQUIPMENT	MC	MM	MB	MR	MO	MX	ML	ME
01	**Glass Table** 4 mm tempered glass, aluminium frame. Fabric lays flat on a level surface — fast, accurate alignment.	●	●	●	—	—	—	—	—
02	**Table Conveyor Belt Unit** Feeds fabric and paper into the machine automatically. No manual lifting, no broken flow.	—	—	○	—	—	—	—	—
03	**Air Shaft (2 pcs)** Pneumatic shaft that locks rolls on the mandrel. Inflates and deflates for fast roll change with no slip under tension.	—	●	●	●	●	●	●	—
04	**Air Shaft** Pneumatic shaft. Inflates and deflates so the roll grips the mandrel and changes quickly.	—	○	○	○	○	○	○	○
05	**Additional Digital Paper Feeding Shaft With Manual Brake** Keeps a spare paper roll ready. When the main roll runs out, you switch without stopping the machine.	—	—	○	○	—	—	○	—
06	**Fabric Straightener Roller** A bar mounted mid-machine that lets the operator set input-fabric tension.	—	—	—	●	—	○	●	—
07	**Fabric Centering and Guiding Unit** Corrects fabric alignment automatically if it drifts off-track entering the machine. The print stays intact.	—	—	—	○	—	—	○	—
08	**Front Feeding Unit** Film feed module integrated at the front of the machine. Synchronises fabric and film entry for the lamination step.	—	—	—	—	—	—	●	—
09	**Front Walking Platform** Feeds paper and fabric below the platform. Gives the operator room to work and move in front of the machine.	—	—	—	○	—	○	●	—
10	**Drum Scraping Unit** Scrapes off dust, lint and dye residue that stick to the drum surface during operation. Print quality stays consistent through the shift.	—	●	●	●	●	—	●	—
11	**Crushing Roller Over Drum** Extra roller mounted over the drum. Applies compression for lamination on heavy or technical fabrics.	—	—	○	○	—	—	○	—
12	**Pneumatic Double Roller Crushing Unit** Double-roller pneumatic unit for fabrics that need compression. Used mainly in lamination work.	—	—	—	○	—	—	○	—

EQUIPMENT

Standard & Optional Equipment

● STANDARD EQUIPMENT
○ OPTIONAL EQUIPMENT

	EQUIPMENT	MC	MM	MB	MR	MO	MX	ML	ME
13	**Plain Cylinder** Smooth ground cylinder. Preferred for flat printing or fixation work.	—	—	—	—	—	—	—	●
14	**Textured Cylinder** Customer design engraved onto the cylinder by CNC. A separate cylinder is made for each pattern.	—	—	—	—	—	—	—	○
15	**Fabric Cooler** Cools the hot fabric coming out of the machine. Dimensional stability before winding.	—	—	—	●	—	—	●	—
16	**External Fabric Windup Unit** Winds the printed fabric on a separate unit. Cools better and frees space around the machine.	—	—	○	○	—	—	●	—
17	**Automatic Fabric Laying Unit** Lays printed fabric flat at the target spot. Extra travel distance gives the fabric more time to cool.	—	—	—	○	—	—	○	—
18	**Automatic Selvage Cutting Unit** Trims fabric edges automatically. Produces a sharper, cleaner edge.	—	—	—	○	—	—	○	—
19	**Smoke Suction Unit** Captures the sublimation fumes right where they form — around the drum.	—	—	●	—	—	—	—	—
20	**Ventilation Hood** Extracts sublimation fumes from above the machine and vents them outside. Keeps the workshop air clean.	—	○	○	○	—	—	○	—
21	**Pneumatic Ventilation Hood Over the Drum** Pneumatic hood mounted over the drum. Draws fumes at the source during fixation.	—	—	—	—	—	○	—	—
22	**External Special Steam Boiler Unit** Dedicated steam system that boosts fixation quality. Preferred on reactive and acid dye lines.	—	—	—	—	—	○	—	—
23	**Anti-Static Bar** Ionises and neutralises built-up static. Reduces dust adhesion on thin fabrics and plastic wrapping.	○	○	○	○	○	○	○	○
24	**UPS Power Supply** Takes over on mains cut-out. The felt keeps moving so it does not scorch at a fixed point on the hot drum.	○	○	○	○	○	○	○	—
25	**Remote Access Ethernet Module** Remote-access link over the PLC network. Our service team diagnoses issues without visiting the site.	—	○	○	○	○	—	○	—
	● STANDARD EQUIPMENT	1	3	4	4	2	1	7	1
	○ OPTIONAL EQUIPMENT	2	5	9	13	4	7	11	3







CONSUMABLES

Calender Felt

Endless · 100% Nomex · Made to measure

Endless felt belt for sublimation calenders and roll heat-transfer printing machines. Made to measure, fits any brand.

- Seamless endless belt
- Heat-shrink fit
- Made to measure
- Fits any machine brand

TECHNICAL SPECIFICATIONS

Material	**100% Nomex**	Width	**600–4500 mm**
Continuous operating temperature	**200–230 °C**	Perimeter	**up to 50 m**
Maximum temperature (short-term)	**250 °C**	Weight	**2800–4000 g/m²**
Thickness	**4–12 mm**	Thermal shrinkage	**max. 2.5%**

Send us your size

www.meariccalender.com/en/products/calender-felt

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